NEEDLE / CHISEL SCALERS

B / BPG







THE ORIGINAL!

Trelawny's "B" and "BPG" ranges of needle and chisel scalers have for many years been the default choice for companies seeking reliable, productive descaling tools.

Proven in the harshest environments on ships and rigs throughout the world the B/BPG series comprises a range of sizes and configurations to suit many surface preparation tasks.



Dust control options available

See page 72 for our full range of vacuums



Non spark options available

FEATURES & BENEFITS

- Range of sizes for performance and versatility
- Pistol grip and in-line configurations
- Range of needles and consumables
- Optional Beryllium copper needles for use in potentially explosive environments.
- Ergonomic design for operator comfort
- Simple maintenance with no special tools
- Available as a needle or chisel scaler for multiple applications



- Removal of coatings, corrosion and other accumulated materials
- Slag removal and stress relieving welds
- Cleaning concrete prior to repair
- Cleaning mixers, formwork and machinery









NEEDLE / CHISEL SCALERS

B / BPG

KEY CONSUMABLES & ACCESSORIES

Image	Part Number	Description		lm	age	Part Number	Description	
	418.2200 418.3034	Dust shroud to fit 2B and 2BPG Scalers Dust shroud to fit 3BPG Scalers	1	8		446.1010	1B Needle Scaler Service Kit	
	815.5550	Whip Check	A	8	Output Control	446.1020	2B Needle Scaler Service Kit	
Q	TBC	Whip Hose		8	Quinto (446.1025	2BPG Needle Scaler Service Kit	
	859.1530	% BSP Inline Lubricator	A	8		446.1030	3B Needle Scaler Service Kit	
Q.	458.1530	% BSP Inline Lubricator Assembly Consists of whip hose, whip check and % lubricator	1	8	Output Control of the	446.1035	3BPG Needle Scaler Service Kit	
00	720.2003	Fall Arrester to fit 3BPG Scalers	A	8	COLUMN TO THE PARTY OF THE PART	446.1040	4B Needle Scaler Service Kit	

⁻ Note: Please see page 80 for the full range of replacement needles

TECHNICAL DATA

Model	Part Number	Туре	Needle Quantity	Weight (kg)	Blows per Minute (BPM)	Air Consumption (lps - cfm)	Air Inlet Size (BSP)	Noise Level (LwA db(A))	Vibration Level (Aeq m/s²)
1B Needle	111.1000	In-line	12 x 3 mm	1.6	3800	1.42 - 3	1/4	110.4	8.5
1B Chisel	114.1200	In-line	-	1.5	3800	1.42 - 3	1/4	98.9	8.2
2B Needle	121.2000	In-line	19 x 3 mm	2.6	3000	2.6 - 5.5	1/4	113.3	9.3
2B Chisel	124.2200	In-line	-	2.0	3000	2.6 - 5.5	1/4	98.6	17.4
2BPG Needle	123.2100	Pistol Grip	19 x 3 mm	2.6	3000	2.6 - 5.5	1/4	113.3	12.6
2BPG Chisel	125.2300	Pistol Grip	-	2.0	3000	2.6 - 5.5	1/4	98.6	22.4
3BPG Needle	133.3100	Pistol Grip	28 x 3 mm	3.7	2200	3.8 - 8.0	1/4	114.5	18.9
3BPG Chisel	135.3300	Pistol Grip	-	3.0	2200	3.8 - 8.0	1/4	105.1	25.6
3B Needle	131.3000	Semi Pistol Grip	28 x 3 mm	4.5	2200	3.8 - 8.0	1/4	114.5	12.2
3B Chisel	134.3200	Semi Pistol Grip	-	3.4	2200	3.8 - 8.0	1/4	105.1	19.9
4B Needle	141.4000	Semi Pistol Grip	35 x 4 mm	5.6	1800	4.0 - 8.5	1/4	117.4	23.5
4B Chisel	144.4200	Semi Pistol Grip	-	4.0	1800	4.0 - 8.5	1/4	99.7	45.1



NEEDLES - A MARK OF EXCELLENCE FROM TRELAWNY

Trelawny offer the highest quality needle proven to last more than 10 times the duration of some competitor needles. Our customers benefit from less needle changes and therefore reduced downtime.

All the Trelawny Needle Scalers are delivered from stock complete with 180mm long x 3mm diameter chisel tipped high performance needles. Other needle holders are available as accessories for use with 2mm and 4mm diameter needles. We also offer spark resistant needles for use in potentially hazardous areas & stainless steel for use in areas where the effect of corrosion from humidity can be a problem such as applications in the food processing industry.

Varying pack sizes are offered to give customers a variety of choices, including bulk needle boxes. Standard quantities are offered from stock in packs of 6 needle sets per carton.

CHISEL TIP NEEDLES

These needles will clean the same material as a pointed tip, but will leave light surface marking.

Image	Part Number	Size (mm)	Description	
	413.2112	3mm	6 x sets of 12 Needles	
	413.2119	3mm	6 x sets of 19 Needles	
1	413.2128	3mm	6 x sets of 28 Needles	
	413.2149	3mm	6 x sets of 49 Needles	
~	453.2110	3mm	Box of 100 Needles	
	443.2107	3mm	Box of 1000 Needles	

FLAT TIP NEEDLES

The flat tip needles will reduce marking on metal surfaces and can actually give a polishing finish.

For use on thin gauge metals and any surface where a light treatment is required.

2mm needle used on a welded joint produces a similar effect to shot peening, reducing stress in the weld.

Image	ge Part Number		Description
	412.1129	2mm	6 x sets of 29 Needles
	412.1151	2mm	6 x sets of 51 Needles
	412.1165	2mm	6 x sets of 65 Needles
	452.1110	2mm	Box of 100 Needles
	442.1107	2mm	Box of 1000 Needles
	413.1112	3mm	6 x sets of 12 Needles
	413.1119	3mm	6 x sets of 19 Needles
	413.1128	3mm	6 x sets of 28 Needles
>	413.1149	3mm	6 x sets of 49 Needles
V	453.1110	3mm	Box of 100 Needles
	443.1107	3mm	Box of 1000 Needles 180mm
	414.1119	4mm	6 x sets of 19 Needles
	414.1135	4mm	6 x sets of 35 Needles
	454.1105	4mm	Box of 50 Needles
	444.1107	4mm	Box of 500 Needles
	443.1105	3mm	Box of 1000 Needles 127mm
	443.1115	3mm	19 x 127mm Long Needles (5")

POINTED TIP NEEDLES

Sharpened to a conical point, these are the most effective in breaking through very hard scale on materials where some surface indentation is permissible - or where a roughening or keying of the surface is actually desirable.

Image	Part Number	Size (mm)	Description
	413.3112	3mm	6 x sets of 12 Needles
	413.3119	3mm	6 x sets of 19 Needles
	413.3128	3mm	6 x sets of 28 Needles
-	413.3149	3mm	6 x sets of 49 Needles
	453.3110	3mm	Box of 100 Needles
1	443.3107	3mm	Box of 1000 Needles
V	414.3119	4mm	6 x sets of 19 Needles
	414.3135	4mm	6 x sets of 35 Needles
	454.3105	4mm	Box of 50 Needles
	444.3107	4mm	Box of 500 Needles

SPARK RESISTANT BERYLLIUM COPPER

Available in 3mm flat tip only for use in potentially hazardous areas.

Part Number	Size (mm)	Description	
403.1312	3mm	Box of 12 Needles	
403.1319	3mm	Box of 19 Needles	
403.1328	3mm	Box of 28 Needles	
403.1349	3mm	Box of 49 Needles	
453.1310	3mm	Box of 100 Needles	
453.1307	3mm	Box of 500 Needles	
	Number 403.1312 403.1319 403.1328 403.1349 453.1310	Number (mm) 403.1312 3mm 403.1319 3mm 403.1328 3mm 403.1349 3mm 453.1310 3mm	

STAINLESS STEEL NEEDLES

Available in 3mm flat tip form only, to be used in applications such as refurbishment of food processing machinery or areas of high humidity where the corrosive effect on needles would be prohibitive.

Used on decorative concrete surfaces where contamination of the surface from carbon steel needles is undesirable.

Image	Part Number	Size (mm)	Description
	453.1207	3mm	Box of 100 Needles
0	443.1207	3mm	Box of 500 Needles



CHIPPING HAMMER ACCESSORIES & TOOL KITS

KEY CONSUMABLES & ACCESSORIES

Image	Part Number	Shank Type	Length (mm)	Blade width (mm)	Application
	704.1101 704.3101*	Square	178mm	19mm	Weld spatter removal
	704.1103 704.3103*	Square	178mm	64mm	Wide flat chisel for the removal of peeling paint and rust
D	704.1105 704.3105*	Square	254mm	64mm	Wide flat chisel for the removal of peeling paint and rust
	704.1106	Square	203mm	6mm	Mortar removal for repointing brickwork
	704.1107 704.3107*	Square	254mm	19mm	Flat chisel for weld spatter and sand cast cleaning
	704.1110 704.3110*	Square	178mm	50mm	Spark resistant Aluminium Bronze for use in hazardous areas
	704.1112	Square	178mm	Moil Point	Concrete chipping
	704.2105 704.3205*	Square	178mm	35mm Cranked	Weld flux and thick coating removal

 $[\]ensuremath{^*}$ - Chisels to suit Low vibration Range (VL203, VL223 & VL303)

LOW VIBRATION SCALER KIT



VL 303 NEEDLE/CHISEL SCALER KIT - 196.3105

Kit Includes:

- Black carry case
- VL303 needle scaler
- Allen key (6mm hex.)
- ½" chisel holder VL303
- VL303 anvil (chisel holder)
- 4 x plastic ball (6mm. diam)
- 28 x 3mm chisel tip needles
- VL chisel ½" square x 2 ½ wide

VL chisel ½" square x ¾" wide

■ Connector ¼ BSP T - 3/8 stem